



# Polyester Film Tape

## 850

### Technical Data

**Product Description** A polyester film tape that can generally be used for splicing and applications where chemical resistance and/or clean removal is necessary. The silver backing is a transparent polyester with a thin layer of aluminum and the gold is a pigmented polyester with a thin layer of aluminum.

Product Construction	Backing	Adhesive	Color	Standard Roll Length
	Polyester	Acrylic (transparent or pigmented)	Transparent, Red, Black, White, silver, gold	72 yds. (66m)

**Typical Physical Properties** **Note:** The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	30 oz./in. width (33 N/100mm)	D-3330
	Silver and Gold: 42 oz./in. width (46 N/100mm)	D-3330
Tensile Strength at Break:	28 lbs./in. width (491 N/100mm)	D-3759
Elongation at Break:	120%	D-3759
Backing Thickness:	.9 mils (.02mm)	D-3652
Total Tape Thickness:	1.9 mils (.05mm)	D-3652
Water Vapor Transmission Rate:	1.6 gms H <sub>2</sub> O/100 sq. in./24 hrs. (24.8 g/m <sup>2</sup> /24hrs.)	D-3833
	Silver and Gold: 0.9 gms. H <sub>2</sub> O/100 sq. in./24 hrs. (7.75 g/m <sup>2</sup> /24hrs.)	D-3833
Outgassing (Transparent Tape):	% TML .61, %CVCM .08	

**General Information**

- Prolonged exposure to sunlight or hot caustics will cause backing to become brittle and lose tensile strength.

**Shelf Life** To obtain best performance, use this product within 18 months from date of manufacture and store in clean dry conditions of 60 - 80°F (15 - 27°C) and 40 - 50% R.H. in the original carton.

Application Ideas	Transparent, red, black, white:	Silver and Gold:
	<ul style="list-style-type: none"> <li>• Splicing and web defect marking</li> <li>• Sealing, labeling and protecting</li> <li>• Positive film striping (850 transparent tape)</li> <li>• Decorative edging</li> <li>• Tape Hinge</li> </ul>	<ul style="list-style-type: none"> <li>• Post splicing movie film</li> <li>• Deflect flagging where reflective sensing is required</li> <li>• Decorative striping and die cutting</li> <li>• Decorative edging</li> </ul>

Features	Features	Advantages	Benefits
	Polyester film	Thin, high strength	Helps reduce failures due to breakage while meeting low caliper requirements.
		Chemical and solvent resistance	Helps reduce rejects produced from chemical and solvent attack
		Abrasion resistance	Helps protect surface from abrasions and rough handling
	Acrylic adhesive	Firm, long aging	Helps reduce failure caused by adhesive oozing and loss of tack
	Silver and Gold: Metallic coated polyester film	Reduced static charge	Provides easier handling properties
		Extremely low MVTR	Helps reduce product damage caused by moisture

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This Industrial Tape and Specialties Division product was manufactured under a 3M quality system registered to ISO 9002 standards.



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70-0707-7643-3  
 July/24/2001