3M VHB[™] Acrylic Foam Tape 5925 • 5952 • 5962

Product Description	sensitive adhesive	tapes for bonding terials such as po	5925, 5952 and 5962 are double coated press g a wide variety of substrates including lower owder coated paints and plastics. The foam is th surfaces.
Construction	Adhesive:		Synthetic
	Adhesive Carrier:		Acrylic Foam (closed cell)
	Thickness:	5925 5952 5962	0.025 in. (0.64 mm) 0.045 in. (1.1 mm) 0.062 in. (1.55 mm)
	Density:	5925 5952 5962	37 lb./ft. ³ (590 kg/m ³) 37 lb./ft. ³ (590 kg/m ³) 40 lb./ft. ³ (640 kg/m ³)
	Liner:		Red polyethylene film
	Tape Color:		Black
Properties and			nation and data should be considered representation be used for specification purposes.
Properties and Performance		ly and should not 5925 5952	be used for specification purposes. 17 lb./in. width (300 N/100 mm) 20 lb./in. width (350 N/100 mm)
Properties and Performance	or typical on Peel Adhesion:	by and should not 5925 5952 5962 5925	be used for specification purposes. 17 lb./in. width (300 N/100 mm)
Properties and Performance	or typical on Peel Adhesion: (stainless steel Normal Tensile:	by and should not 5925 5952 5962 5925 () 5925	be used for specification purposes. 17 lb./in. width (300 N/100 mm) 20 lb./in. width (350 N/100 mm) 20 lb./in. width (350 N/100 mm) 90 lb./in. ² (620 kPa) 90 lb./in. ² (620 kPa)
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Typical Physical Properties and Performance Characteristics	or typical on Peel Adhesion: (stainless steel Normal Tensile: (aluminum T-block Dynamic Shear: (stainless steel) Static Shear: (stainless steel) (stainless steel) (stainless steel) Solvent Resistance: Shelf Life:	System 5925 5952 5962 72°F (22°C) 158°F (68°C) 200°F (93°C) 250°F (121°C)	be used for specification purposes. 17 lb./in. width (300 N/100 mm) 20 lb./in. width (350 N/100 mm) 20 lb./in. width (350 N/100 mm) 20 lb./in. width (350 N/100 mm) 90 lb./in.² (620 kPa) 90 lb./in.² (620 kPa) 90 lb./in.² (620 kPa) 90 lb./in.² (620 kPa) 90 lb./in.² (520 kPa) 90 lb./in.² (520 kPa) 90 lb./in.² (550 kPa) 80 lb./in.² (550 kPa) 80 lb./in.² (550 kPa) 1500 g/0.5 sq. in. (holds 10,000 min.) 500 g/0.5 sq. in. (holds 10,000 min.) 500 g/0.5 sq. in. (holds 10,000 min.) 250 g/0.5 sq. in. (holds 10,000 min.) High 24 months from date of manufacture

3MTM VHBTM Acrylic Foam Tape

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Guidelines 50:50 mixture for use and pread accomplished bond is allowe below 50°F (1000000000000000000000000000000000000	: 5925 5952 5962	72 yards (65.8 m) 36 yards (32.9 m) 36 yards (32.9 m)		
Core Size (ID): Application For maximum Guidelines 50:50 mixture for use and preaccomplished bond is allowed below 50°F (14) For Additional To request addition or visit www.3M.cc Information To request addition or visit www.3M.cc Certification/ MSDS: 3M has not requirements of the 29 C.FR. 1910.12 directions for use, processing of the performance and perfor		1/4 in. (6.4 mm)		
Application GuidelinesFor maximum 50:50 mixture for use and pre accomplished bond is allowe below 50°F (1)For Additional InformationTo request addition or visit www.3M.cr Center, Building 2 phone: 1-800-364Certification/ RecognitionMSDS: 3M has no requirements of th):	± 1/32 in. (0.8 mm)		
Guidelines 50:50 mixture for use and predaccomplished bond is allowe below 50°F (14 For Additional To request addition Information To request addition Certification/ MSDS: 3M has not requirements of the 29 C.F.R. 1910.12 directions for use, processing of the performance and perfor		3.0 in. (76.2 mm)		
accomplished bond is allowe below 50°F (1) For Additional Information To request addition or visit www.3M.c.Center, Building 2 phone: 1-800-364 Certification/ Recognition MSDS: 3M has no requirements of th 29 C.F.R. 1910.12 directions for use, processing of the performance and performance a	For maximum bond strength the surfaces should be thoroughly cleaned with a 50:50 mixture of isopropyl alcohol and water. Consult manufacturers' directions			
below 50°F (1) For Additional Information To request addition or visit www.3M.cc Center, Building 2 phone: 1-800-364 Certification/ Recognition MSDS: 3M has not requirements of th 29 C.F.R. 1910.12 directions for use, processing of the p performance and p Important Notice User is responsible user's method of a a 3M product in a preparation of thos and the time and a many factors that do can affect the use knowledge and co for a particular pur Limited Warranty 3M warrants for 24 in material and many INCLUDING BUT FITNESS FOR A use or inability to a storage not in acc Limitation of Remedies and Liability If the 3M TM VHB TM REMEDY, AT 3M'S REPLACE THE DD whether direct, ind	for use and precautions when using cleaning solvents. Ideal tape application is accomplished when temperature is between 70° and 100°F (21° and 38°C) and the bond is allowed to dwell 72 hours. Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended.			
Information or visit www.3M.cc Center, Building 2 phone: 1-800-364 Certification/ MSDS: 3M has norequirements of the 29 C.F.R. 1910.12 directions for use, processing of the performance and the time and emany factors that of a 3M product in a preparation of thos and the time and emany factors that of can affect the use knowledge and co for a particular purformation of the storage not in acc Limitation of Remedies and Liability If the 3M™ VHB™ If the 3M™ VHB™ REMEDY, AT 3M*S REPLACE THE DI whether direct, ind Second the DI whether direct, ind				
Recognition requirements of th 29 C.F.R. 1910.12/ directions for use, processing of the performance and peri	To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/adhesives. Address correspondence to: 3M Engineered Adhesives Division, 3M Center, Building 220-7E-01, St. Paul, MN 55144-1000. Our fax number is 651-733-9175. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.			
are exempt from in Important Notice User is responsible user's method of a a 3M product in a preparation of the and the time and e many factors that a can affect the use knowledge and co for a particular pur Limited Warranty 3M warrants for 24 in material and mater	MSDS: 3M has not prepared an MSDS for these products which are not subjected to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R. 1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, these products should not present a health and safety hazard. However, use or processing of the products in a manner not in accordance with the directions for use may affect their performance and present potential health and safety hazards.			
Limitation of Remedies and Liability If the 3M™ VHB™ REMEDY, AT 3M'S REPLACE THE DI whether direct, ind	ducts are defined as articles und ventory listing requirements.	der the Toxic Substances Control Act and therefore,		
in material and ma INCLUDING BUT FITNESS FOR A use or inability to storage not in acc Limitation of Remedies and Liability If the 3M [™] VHB [™] REMEDY, AT 3M'S REPLACE THE DI whether direct, ind	pplication. Please remember that particular application. The mater e materials, the product selectenvironmental conditions in which an affect the use and performant and performance of a 3M product	A product is fit for a particular purpose and suitable for at many factors can affect the use and performance of ials to be bonded with the product, the surface d for use, the conditions in which the product is used, n the product is expected to perform are among the nee of a 3M product. Given the variety of factors that ct, some of which are uniquely within the user's evaluate the 3M product to determine whether it is fit method of application.		
and Liability REMEDY, AT 3M'S REPLACE THE DI whether direct, ind	nufacture. 3M MAKES NO OTH NOT LIMITED TO, ANY IMPLIE PARTICULAR PURPOSE. This	facture that 3M [™] VHB [™] Tape will be free of defects IER WARRANTIES, EXPRESS OR IMPLIED, D WARRANTY OF MERCHANTABILITY OR warranty does not cover damage resulting from the isuse, workmanship in application, or application or procedures.		
	If the 3M [™] VHB [™] Tape is proved to be defective within the warranty period stated above. THE EXCLUSIVE REMEDY, AT 3M'S OPTION, SHALL BE TO REFUND THE PURCHASE PRICE OF OR TO REPAIR OR REPLACE THE DEFECTIVE 3M [™] VHB [™] TAPE. 3M shall not otherwise be liable for loss or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including negligence, warranty, or strict liability.			
This Engineered Adhr		red under a 3M quality system registered to ISO 9002 standards.		
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